

A

B

C

D

E

F

A

B

C

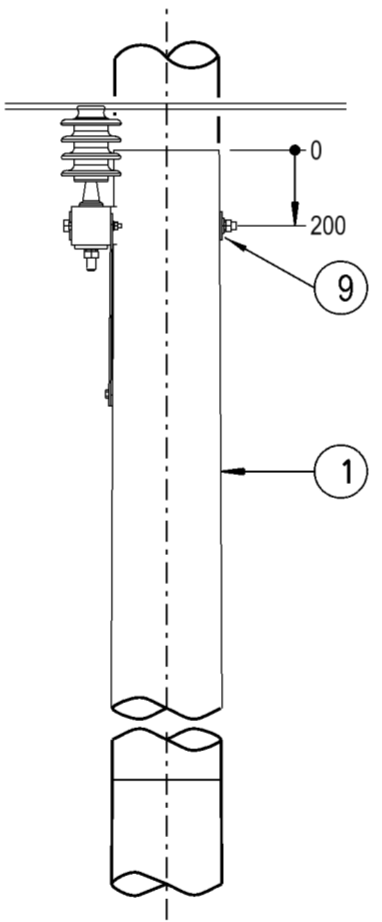
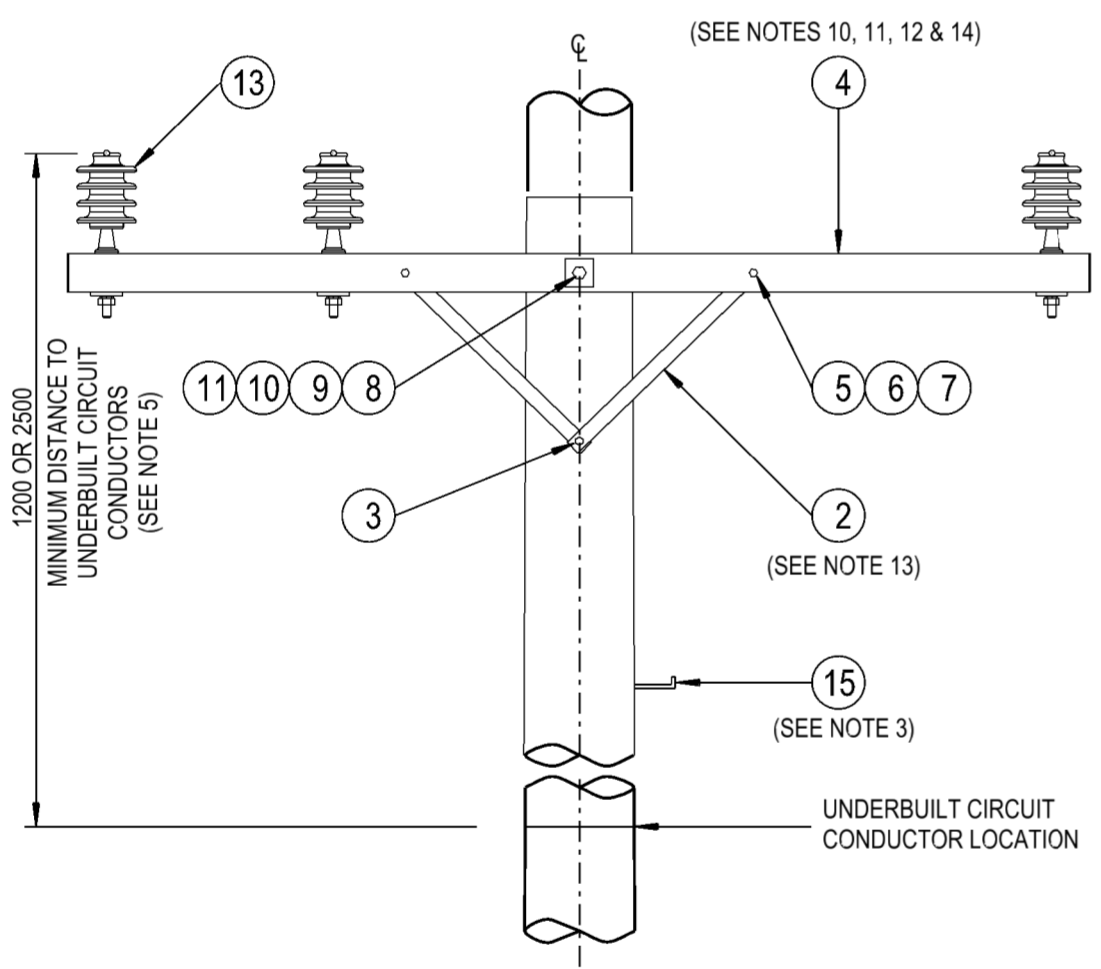
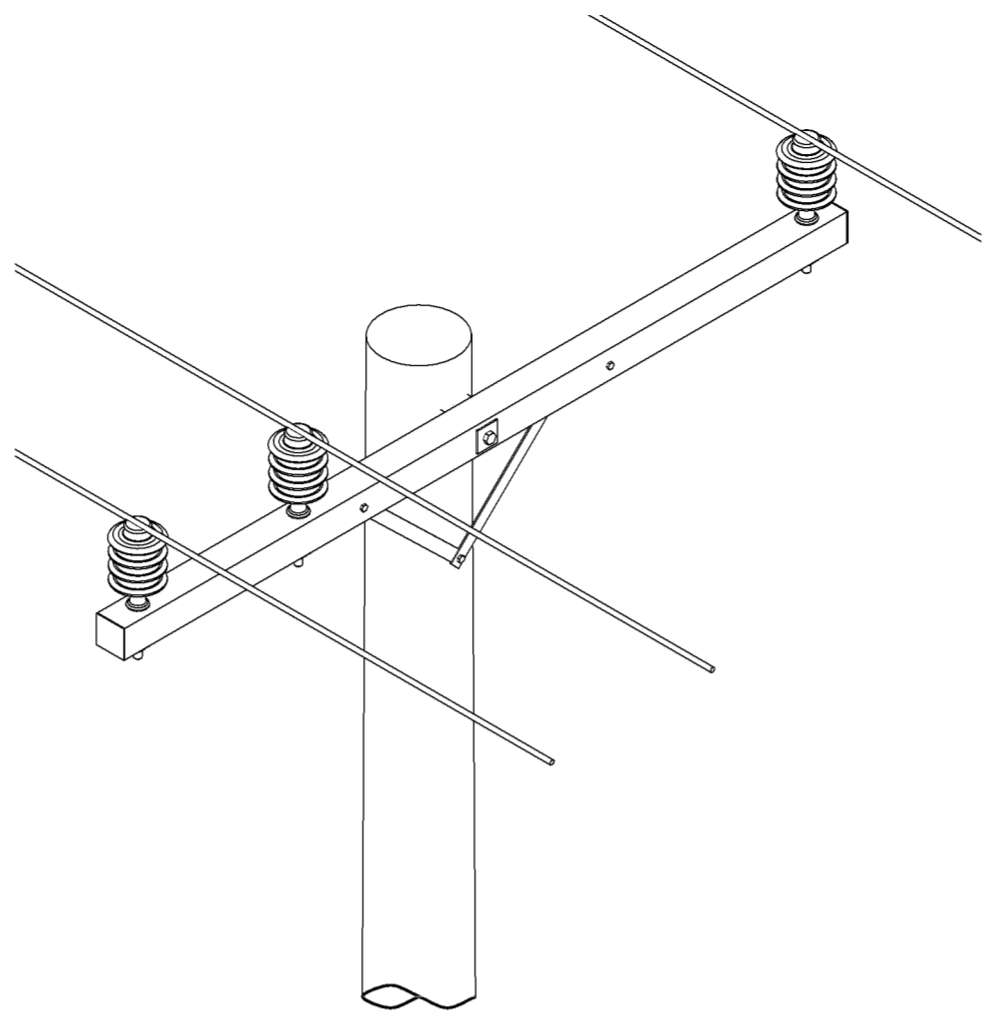
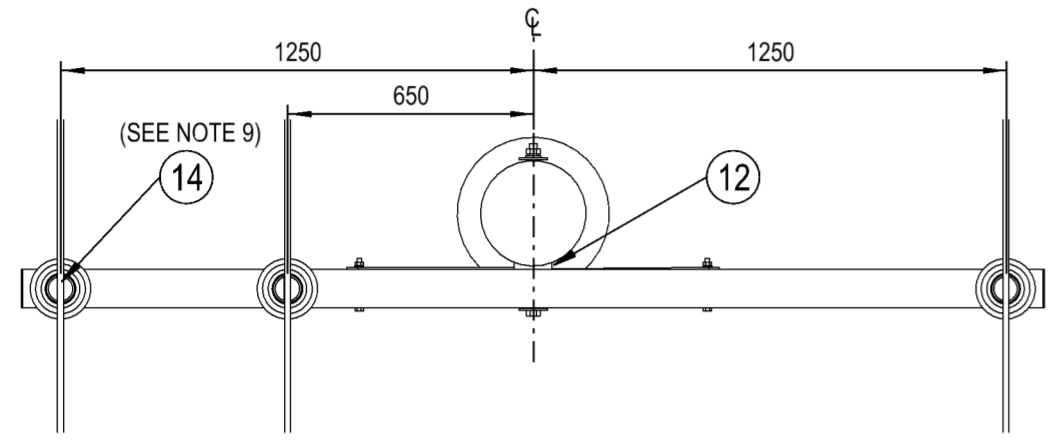
D

E

F

NOTES :

1. THE FOLLOWING INFORMATION IS OBTAINED FROM THE PROJECT DESIGN DRAWINGS:
 - a. POLE LENGTH AND STRENGTH.
 - b. SPECIAL FOUNDATION REQUIREMENTS.
 - c. POLE EMBEDMENT DEPTH.
 - d. CONDUCTOR SIZE.
 - e. CROSSARM SIZE AND BRACE REQUIREMENTS.
 - f. STAY REQUIREMENTS.
 - g. DEVIATION ANGLE.
2. THE MAXIMUM LINE DEVIATION ANGLE TO BE CONSTRUCTED ON THIS ARRANGEMENT IS TO BE DETERMINED BY THE LINE DESIGNER.
3. POLE STEPS ARE TO BE INSTALLED IN ACCORDANCE WITH THE REQUIREMENTS OF NS128.
4. ALTERNATE THE CENTRE PHASE INSULATOR ON EITHER SIDE OF THE POLE ALONG THE LINE.
5. IN AREAS WHERE THE 22kV NETWORK CANNOT BE WORKED ON USING LIVE LINE TECHNIQUES, UNDERBUILT CIRCUITS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 1200mm. IN AREAS WHERE THE 22kV NETWORK CAN BE WORKED ON USING LIVE LINE TECHNIQUES, UNDERBUILT CIRCUITS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 2500mm.
6. THIS CONSTRUCTION IS TO BE USED WHEN UNDERBUILDING ANOTHER CIRCUIT OR FOR UNDERCROSSING OTHER CONDUCTORS.
7. ALL BOLTS AND INSULATOR PINS PASSING THROUGH TIMBER ARE TO BE COATED WITH GRAPHITE GREASE.
8. POLES SHALL BE DRILLED, SCARFED AND DRESSED ON SITE. DRILLING AND SCARFING TO BE TREATED WITH APPROVED PRESERVATIVES.
9. IF THE CONDUCTOR DEVIATES AT THE INSULATOR, USE THE ANGLE TYPE CONDUCTOR TIE ARRANGEMENT, OTHERWISE USE THE INTERMEDIATE TYPE CONDUCTOR TIE ARRANGEMENT AS SHOWN ON DRG: 514038.
10. COMPOSITE FIBRE CROSSARMS ARE TO BE USED AS THE PREFERRED OPTION UNDER NORMAL CIRCUMSTANCES.
11. A 2706mm COMPOSITE FIBRE CROSSARM IS TO BE USED AS THE DEFAULT CROSSARM. A LONGER CROSSARM IS TO BE USED WHERE ADDITIONAL MID SPAN SEPARATION IS REQUIRED OR ADDITIONAL CENTRE PHASE CLEARANCE IS REQUIRED FROM A LARGE DIAMETER POLE.
12. ONLY THE 2706mm COMPOSITE FIBRE CROSSARM OPTION IS SHOWN ON THIS CONSTRUCTION DRAWING. REFER TO DRGS: 262732, 514373 & 514375 FOR DRILLING PATTERN OF ALTERNATE CROSSARMS.
13. THE 690mm CROSSARM BRACES ARE TO BE USED ON A 2706mm, 2700mm & 3006mm CROSSARM. THE 920mm CROSSARM BRACES ARE TO BE USED ON A 3300mm CROSSARM.
14. FOR DETAILS OF APPROVED ALTERNATE WAGNER COMPOSITE FIBRE CROSSARMS, REFER TO DRG: 265964.
15. REFER TO DESIGNER SAFETY REPORT D21/48243 FOR ATYPICAL HAZARDS ASSOCIATED WITH THIS STANDARD CONSTRUCTION.



ITEM	DESCRIPTION	DRG. No	STOCK CODE	QTY
15	STEP - POLE, SCREW-IN (SEE NOTE 3)	250144	185198	A/R
14	TIE - CONDUCTOR, HIGH VOLTAGE, SUPPORT ARRANGEMENT (SEE NOTE 9)	514038		4m
13	INSULATOR - 11/22kV AERODYNAMIC, (22/450) AND PIN ARRANGEMENT	513997		3
12	BLOCK - GAIN, ALUMINIUM, 100mm		146274	1
11	WASHER - FLAT, M20, GALVANISED	518081	177986	1
10	WASHER - CONICAL, M20, GALVANISED	518082	H39655	1
9	WASHER - SQUARE, 75x75x6mm, GALVANISED (Ø22mm HOLE)	518081	H39231	2
8	BOLT & NUT - M20, HEX, GALVANISED (LENGTH TO SUIT POLE)	515466		1
7	WASHER - CONICAL, M12, GALVANISED (USE WITH HARDWOOD CROSSARMS)	518082	H39639	2
	WASHER - SPRING, M12, GALVANISED (USE WITH COMPOSITE FIBRE CROSSARMS)	518082	H12047	
6	WASHER - FLAT, M12, GALVANISED	518081	177982	2
5	BOLT & NUT - M12x180mm, HEX, GALVANISED (USE WITH 3300mm CROSSARM)	515466	46888	2
	BOLT & NUT - M12x130mm, HEX, GALVANISED (USE WITH 2706mm, 3006mm & 2700mm CROSSARMS)	515466	46805	
4	CROSSARM - 3300x150x100mm, TYPE S, HARDWOOD (SEE NOTES 10, 11, 12 & 14)	514375	H23020	1
	CROSSARM - 2700x100x100mm, TYPE B, HARDWOOD (SEE NOTES 10, 11, 12 & 14)	514373	H23884	
	CROSSARM - 3006x102x102mm, TYPE 10, COMPOSITE FIBRE (SEE NOTES 10, 11, 12 & 14)	262732	186780	
	CROSSARM - 2706x102x102mm, TYPE 9, COMPOSITE FIBRE (SEE NOTES 10, 11, 12 & 14)	262732	186779	
3	SCREW - COACH, M12x100mm, GALVANISED		H40484	1
2	BRACE - CROSSARM, ANGLE, 920mm, GALVANISED (SEE NOTE 13)	514381	H17283	2
	BRACE - CROSSARM, FLAT, 690mm, GALVANISED (SEE NOTE 13)	514385	H17738	
1	POLE - TIMBER (AS REQUIRED)	513988		1

ALL DIMENSIONS IN MILLIMETRES UNLESS NOTED OTHERWISE. DO NOT SCALE.

ITEM	DESCRIPTION	DRG. No
11	COMPOSITE FIBRE CROSSARMS WAGNER SPECIFICATION	265964
11	SPECIAL CROSSARMS	514375
11	2700mm CROSSARMS FOR LV, 11kV, 22kV AND 33kV CONSTRUCTION DETAILS	514373
11	COMPOSITE FIBRE CROSSARMS SPECIFICATION	262732
11	HV CONDUCTOR TIE SUPPORT ARRANGEMENTS	514038

NETWORK STANDARD

145 NEWCASTLE RD WALLSEND, NSW 2287

SCALE	1:20
DESIGNED	-
DRAWN	P.SAUNDERS
CHECKED	P.A.S
APPROVED	I.NICHOLS
DATE	21/06/1993
PROJECT NUMBER	STD
PROJ/TRAK NUMBER	-

STANDARD CONSTRUCTION
22kV HORIZONTAL PIN CONSTRUCTION
3-1

SIZE	DRAWING No	SHEET	AMD
A2	513993	1	11