



DRAWING NOTES -

1. MATERIAL -

80NB pipe black heavy 4.9mm wall thickness, 25NB medium gal pipe 3.2mm wall thickness to AS1163 - 250 Grade.

2. SEQUENCE OF OPERATIONS -

Cut, drill, weld, galvanise.

3. WORKMANSHIP -

CUTTING - Use power hacksaw or high speed friction tooth and abrasive wheel saws. Edges are to be cleared of all burrs, gouges or defects which could effect the serviceability of the item.

DRILLING - All holes to be drilled square and be cleaned of all burrs.

WELDING - In accordance with AS1154. All joints to be fully seal welded, the surfaces to be welded be free from scale, dirt, grease, paint or heavy rust.

Distortion is to be kept to a minimum. Slag is to be removed after each run.

4. TOLERANCES - Unless stated otherwise.

All dimensions up to and including 40mm shall be ± 1 mm

All dimensions greater than 40mm shall be ± 2 mm
Holes shall be $+1/-0$ mm

5. GALVANISING -

Finish to be hot dip galvanised to AS1650. If after galvanising there is any sign of slag having been left in the weld the slag shall be chipped out and the whole area cleaned to bare metal by wire brushing or grinding, swabbed with mineral turpentine and be painted with an approved anti-rust paint (such as Galmet 202). The anti-rust paint coating shall overlap the galvanising. After galvanising the nuts welded to the assembly are to be re-tapped to M10 coarse standard.

CAD DRAWING
DO NOT MANUALLY AMEND
AMENDMENTS
1. ADDITION OF CHAIN LINK AS LANTARD
ATTACH POINT
DRAWN: BY ANTHONY RASSIAS 05/05/2015
CHECKED: T. COBA 05/05/2015
APPROVED: T. COBA 05/05/2015

ASSOCIATED DRAWINGS

Building 5
130 Joynton Ave,
Zetland NSW 2017

DESIGNED	Anthony Rassias
DRAWN	Anthony Rassias
CHECKED	Colin Casha
AUTHORISED	Colin Casha
DATE	25th February, 2013
SCALE	1:2 at A2
MAP REF.	N/A
LGA	N/A
IAMS NUMBER	N/A
PROJTRAK No.	N/A

**STREET LIGHTING
POST TOP TO SHORT OUTREACH
CONVERSION BRACKET**

SIZE	DRAWING No	SHEETS	AMD.
A2	231819	1 of 1	1